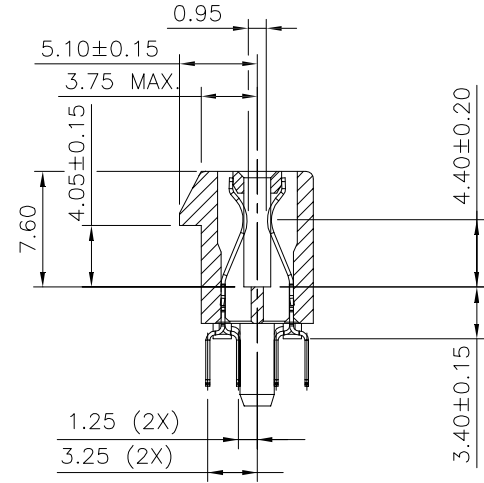
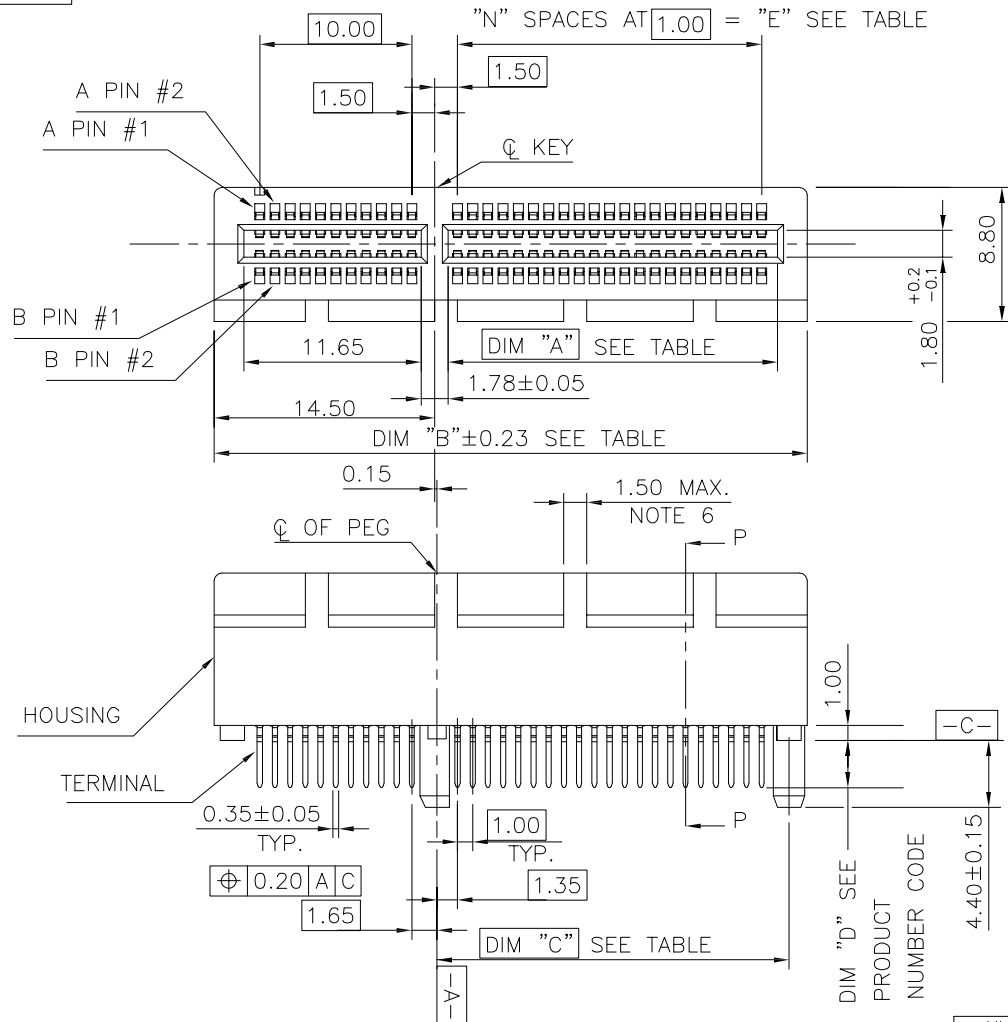
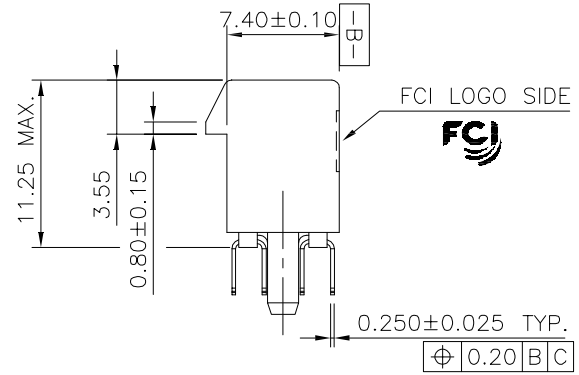


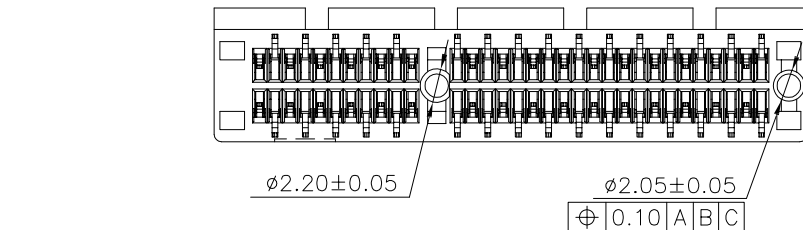
PRODUCT NO.  
10108777-X0XXXX



SECTION P-P

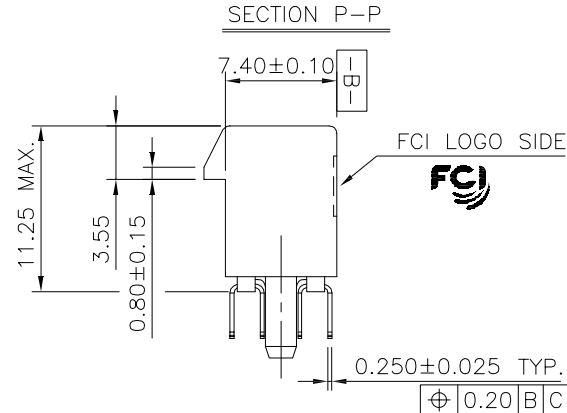
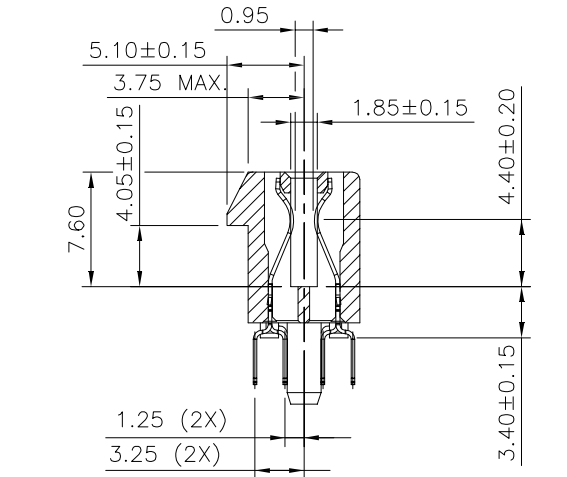
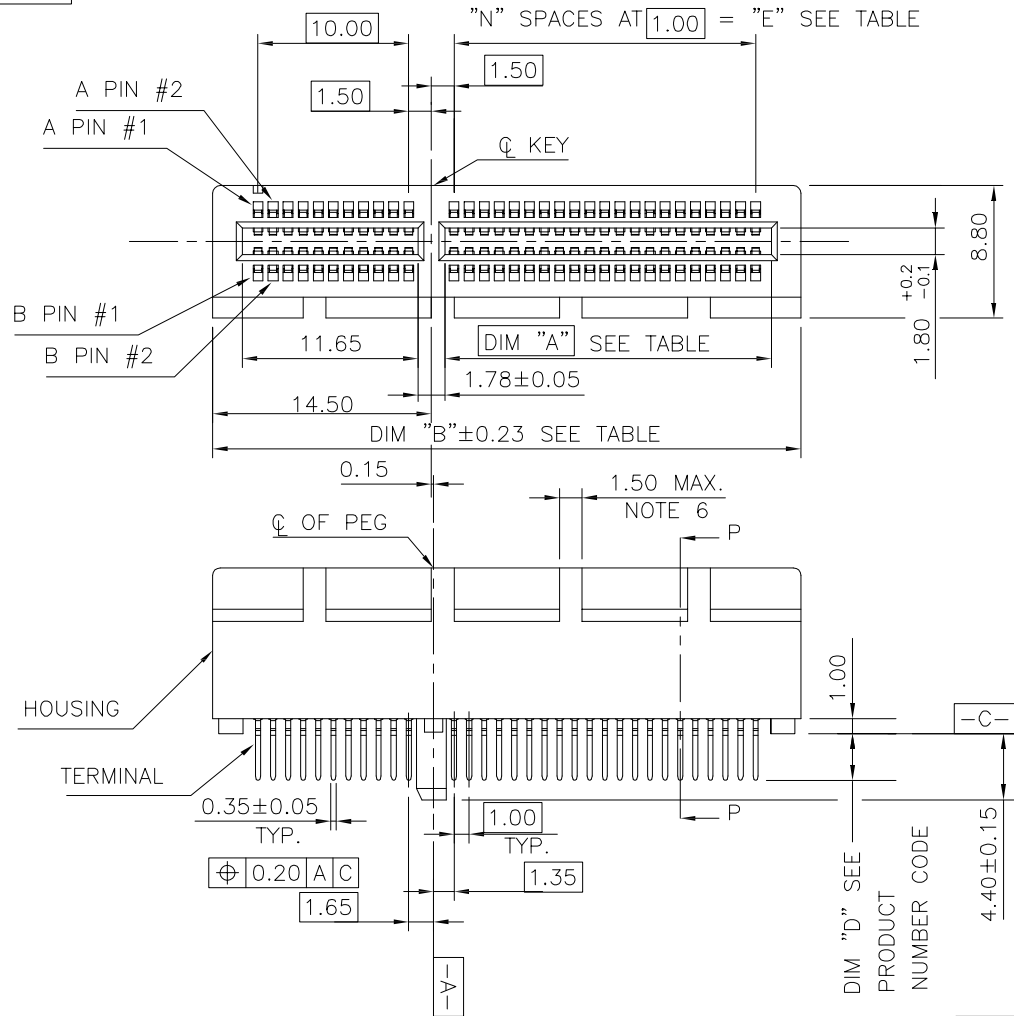


TWIN PLASTIC PEG TYPE

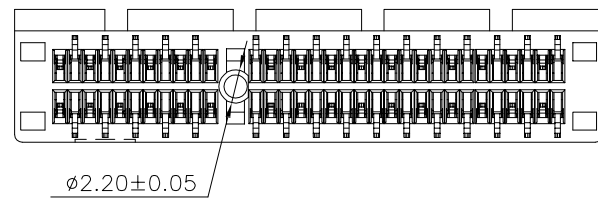


mat'l. code	-	surface	✓ tolerance ASME_Y14.5	projection	product family	PCI_EXPRESS	
lfr	ecn no	dr	date	tolerances unless otherwise specified	MM	title	
C	DG-011582	HT	5/10/12	angles		PCI_EXPRESS_CARD_EDGE_GEN3	
D	ELX-DG-013209	WL	07/24/12	Linear	scale N/A	TH_ASS'Y	
E	ELX-DG-2181-1	ST	05/27/15	±2'		dwg no sheet 1 of 7 size	
F	ELX-DG-24164	ZH	05/30/16	dr	Amphenol FCI	10108777 A4	
G	ELX-DG-25671	ZH	12/18/16	enfr		type CUSTOMER Drawing	
				chr			
				appd			
sheet index	revision sheet	G					

PRODUCT NO.  
10108777-X2XXXX

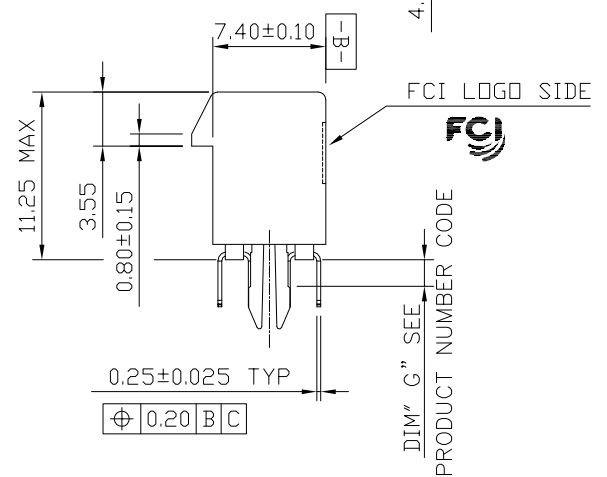
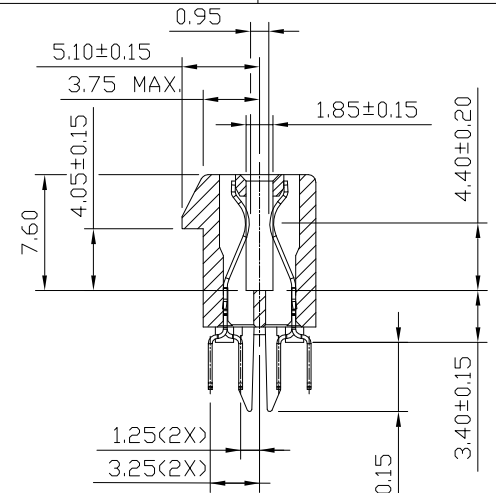
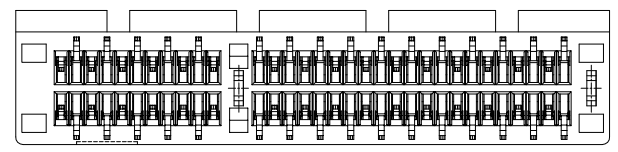
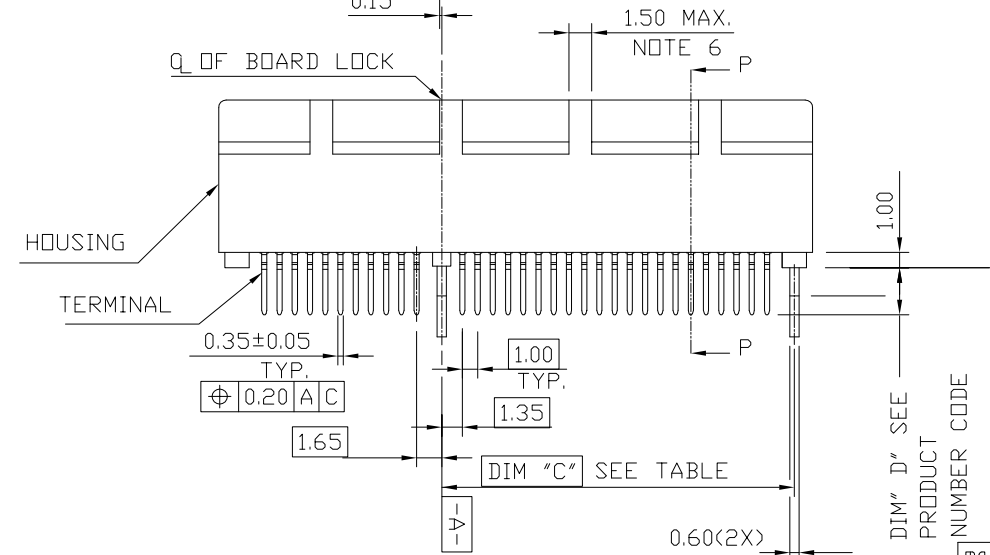
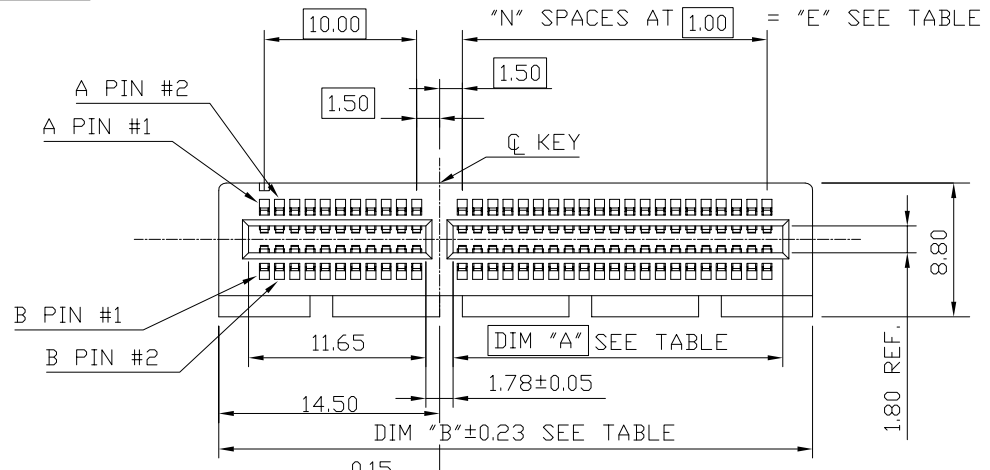


SINGLE PLASTIC PEG TYPE



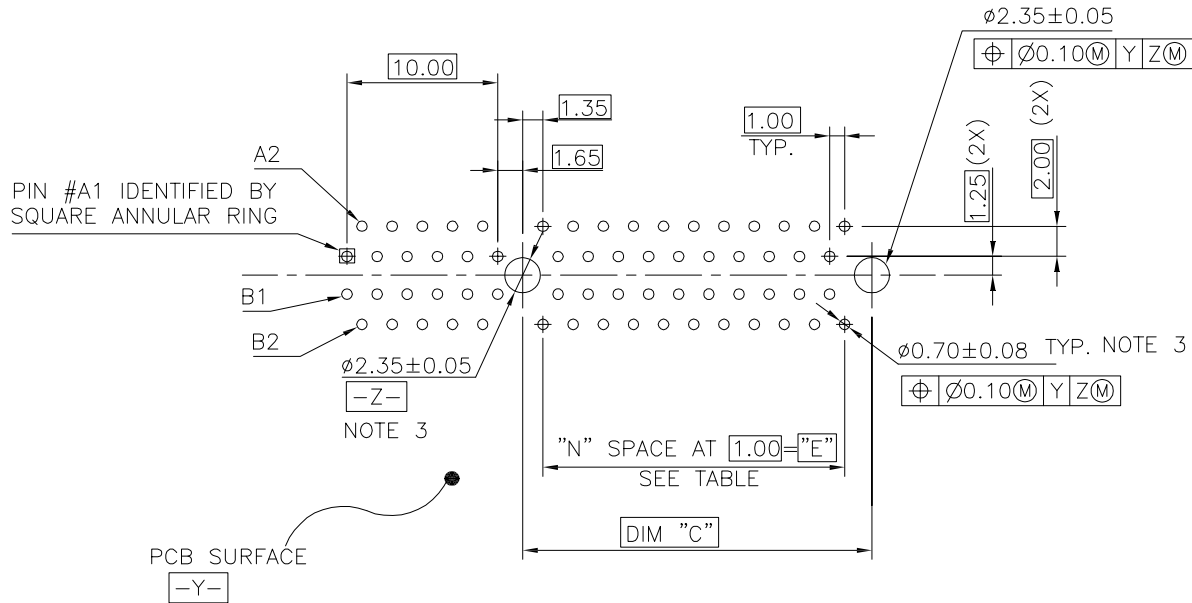
mat'l. code		-		surface		✓ tolerance		projection		product family	
						ASME_Y14.5				PCI_EXPRESS	
lfr		ecn no		dr		date		tolerances unless otherwise specified		title	
								.02±.030		PCI_EXPRESS_CARD_EDGE_GEN3	
								.00±.020		TH_ASS'Y	
								.000±.010		sheet 2 of 7	
								±2'		size	
								MM		A4	
								scale N/A		dwg no	
										10108777	
										CUSTOMER Drawing	
sheet index		revision sheet		G							

PRODUCT NO.  
10108777-X1XXXX



METAL BOARD LOCKS

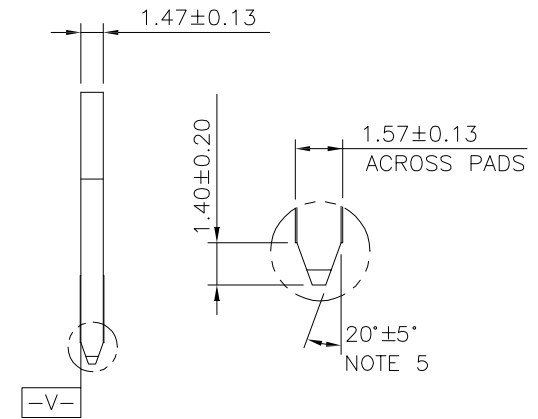
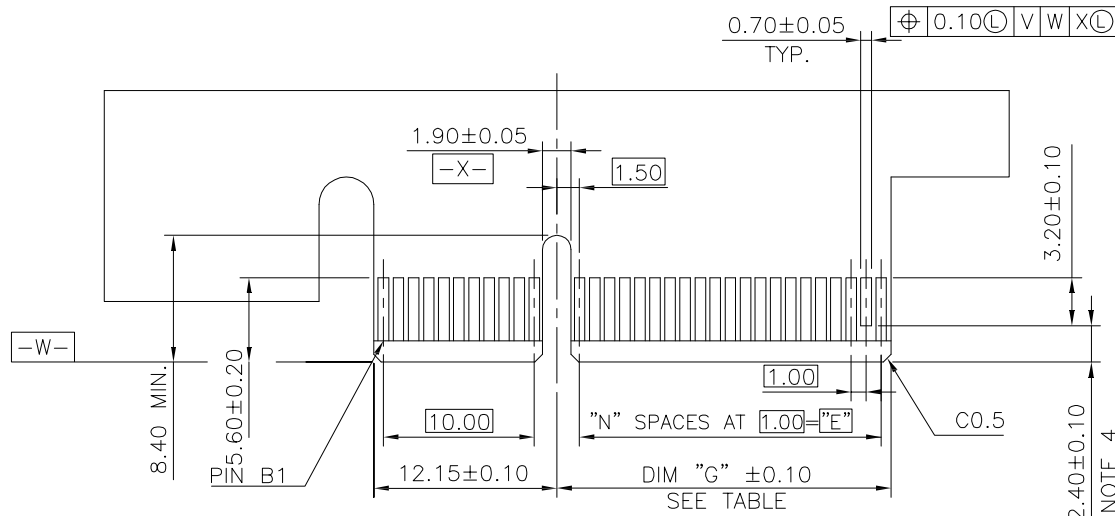
mat'l. code				surface		tolerance		projection		product family	
-				-		ASME_Y14.5				PCI_EXPRESS	
lfr				ecn no		dr		date		title	
										PCI_EXPRESS_CARD_EDGE_GEN3	
										TH_ASS'Y	
				angles		LineG		MM		dwg no	
				±2'		.02 ± 0.30		scale N/A		sheet 3 of 7 size	
						.00 ± 0.20				10108777	
						.000 ± 0.10				A4	
				dr		ZHENHUA_LIU		2016-03-30		Amphenol FCI	
				enfr		ZHENHUA_LIU		2016-03-30		type	
				chr		STONE_LI		2016-03-30		CUSTOMER Drawing	
				appd		PM_ZHENG		2016-03-30			
sheet index		revision sheet		G							



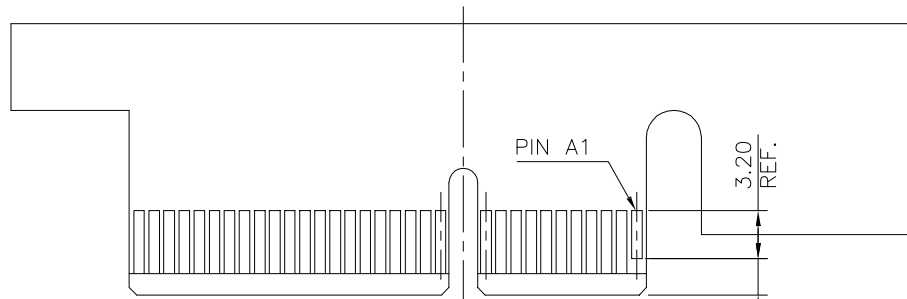
← I/O PANEL DIRECTION

RECOMMENDED FOOTPRINT

mat'l. code		-		surface		- ✓		tolerance		ASME_Y14.5		projection		product family		PCI_EXPRESS	
lfr		ecn no		dr		date		tolerances unless otherwise specified		MM		title		PCI_EXPRESS_CARD_EDGE_GEN3		TH_ASS'Y	
								angles		.0±.020		scale N/A		dwg no		sheet 4 of 7 size	
								±2'		.000±.005		Amphenol FCI		10108777		A4	
				dr		ZHENHUA_LIU		2016-03-30						type		CUSTOMER Drawing	
				enfr		ZHENHUA_LIU		2016-03-30									
				chr		STONE_LI		2016-03-30									
				appd		PM_ZHENG		2016-03-30									
sheet index		revision sheet		G													



← I/O PANEL DIRECTION  
PRIMARY (COMPONENT) SIDE



I/O PANEL DIRECTION →  
SECONDARY (SOLDER) SIDE

PIN "F" SEE TABLE 2.40 ± 0.10  
NOTE 4

#	POS REF.	N	DIM "G"	"F"
36		6	8.15	B17
64		20	22.15	B31
98		37	39.15	B48
164		70	72.15	B81

ADD-IN CARD EDGE-FINGER DIMENSIONS

mat'l. code		-		surface		- ✓		tolerance		ASME_Y14.5		projection		product family		PCI_EXPRESS	
lfr		ecn no		dr		date		tolerances unless otherwise specified		⊕		MM		title		PCI_EXPRESS_CARD_EDGE_GEN3	
								angles		.0 ± 0.20				TH_ASS'Y		5	
								±2'		.00 ± 0.13		scale N/A		dwg no		sheet 5 of 7 size	
				dr		ZHENHUA_LIU		2016-03-30		Amphenol FCI		10108777		A4			
				enfr		ZHENHUA_LIU		2016-03-30				type		CUSTOMER Drawing			
				chr		STONE_LI		2016-03-30									
				appd		PM_ZHENG		2016-03-30									
sheet index		revision sheet		G													

NOTES:

1.MATERIAL:

HOUSING: HIGH TEMPERATURE NYLON, GLASS FILLED UL94V-0 RATED.  
TERMINAL: COPPER ALLOY.

PLATING: 50u" NICKEL UNDERPLATE ALL OVER  
CONTACT AREA PLATING - SEE PRODUCT NUMBER CODE  
SOLDER TAIL: TIN OR TIN /LEAD(90/10)- SEE PRODUCT NUMBER CODE 100u" MIN. OVER 50u" NICKEL.

METAL BOARD LOCKS: COPPER ALLOY.  
FINISH: 100u" TIN OR TIN/LEAD(90/10) OVER 50u" NICKEL  
UNDERPLATE SEE PRODUCT NUMBER CODE.

2.PRODUCT SPECIFICATION: GS-12-233.

③THE HORIZONTAL AXIS FOR THE HOLE PATTERN IS ESTABLISHED BY

A LINE THROUGH THE CENTER OF THE TWO Ø2.35 HOLES.  
THE VERTICAL AXIS IS 90° TO THE HORIZONTAL AXIS, THROUGH THE CENTER OF DATUM Z.

④NO TIE BAR PERMITTED FROM CARD EDGE TO LEADING EDGE OF PAD FOR PINS A1 AND PIN NUMBERS "F".

⑤CHAMFER EDGES MUST BE FREE OF CUTTING BURRS.

⑥FREQUENCY & LOCATION AT SUPPLIER DISCRETION. RIDGE MAY BE CONTINUOUS WITH NO BREAKS.

7.RoHS COMPATIBLE PRODUCT SPECIFICATIONS:

a - PLATING:

- "LF" MEANS THE PRODUCT IS LEAD-FREE, 2um MINIMUM MATTE TIN OVER 1.27um MINIMUM NICKEL UNDERPLATE.

b - MANUFACTURING PROCESS COMPATIBILITY:

- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C±5°C TEMPERATURE FOR 10 SECONDS IN RE-FLOW APPLICATION, SEE NOTE 8 FOR APPLICATION.

**PRODUCT NUMBER CODE**

10108777 -x x x x x x

LEAD FREE OPTION

LEAVE BLANK FOR TERMINAL PLATING 3.4.5  
"LF" FOR TERMINAL PLATING OPTION 0,1,2

PACKAGING OPTIONS

- E-HARD TRAY WITH MYLAR FOR VACUUM PACKAGING (FOR 164P ONLY)
- T-SOFT TRAY PACKAGING
- ⚠ G C-SOFT TRAY PACKAGING WITH 10MM CAP
- M-SOFT TRAY PACKAGING & MYLAR TAPE. SEE FIGURE 1
- Y-HARD TRAY PACKAGING (FOR 36P,98P AND 164P ONLY)
- Z-HARD TRAY PACKAGING WITH MYLAR (FOR 36P,98P AND 164P ONLY)
- ⚠ G H-SMALLER HARD TRAY PACKAGING WITH 30MM CAP (FOR 164P ONLY)
- R-TAPE & REEL PACKAGING WITHOUT MYLAR (FOR 34, 64, 98P ONLY)
- W-TAPE & REEL PACKAGING WITHOUT MYLAR (FOR 98P ONLY), WITH 18.0MM CAVITY WIDTH
- A-TAPE & REEL PACKAGING WITH MYLAR (FOR 36, 64, 98P ONLY)

TAIL LENGTH OPTIONS

HOUSING COLOR OPTIONS

- 0-NATURAL
- 1-BLACK

PEGS OPTIONS

- 0-PLASTIC PEGS, DIM
- 1-METAL BOARD LOCKS
- 2-SINGLE PLASTIC PEGS

TERMINAL PLATING OPTIONS

- 0-50u" Ni UNDERPLATE
- 30u" Au CONTACT AREA
- 100u" TIN TAIL AREA ----- COMPATIBLE RoHS
- 1-50u" Ni UNDERPLATE
- 15u" Au CONTACT AREA
- 100u" TIN TAIL AREA ----- COMPATIBLE RoHS
- 2-50u" Ni UNDERPLATE
- GOLD FLASH CONTACT AREA
- 100u" TIN TAIL AREA ----- COMPATIBLE RoHS
- 3-50u" Ni UNDERPLATE
- 30u" Au CONTACT AREA
- 100u" TIN/LEAD TAIL AREA ----- INCOMPLIANT RoHS
- 4-50u" Ni UNDERPLATE
- 15u" Au CONTACT AREA
- 100u" TIN/LEAD TAIL AREA ----- INCOMPLIANT RoHS
- 5-50u" Ni UNDERPLATE
- GOLD FLASH CONTACT AREA
- 100u" TIN/LEAD TAIL AREA ----- INCOMPLIANT RoHS

POS OPTIONS

- 0-36
- 1-64
- 2-98
- 3-164

CONNECTOR	# POS REF.	N	DIM "A"	DIM "B"	DIM "C"	"E"
1 PORT	36	6	7.65	25.00	9.15	6.00
4 PORT	64	20	21.65	39.00	23.15	20.00
8 PORT	98	37	38.65	56.00	40.15	37.00
16 PORT	164	70	71.65	89.00	73.15	70.00

8.AN ADEQUATE PROCEDURE SET FORTH IN THE FOLLOWING ENSURE THAT THE PRODUCT RELIABILITY CAN BE ACHIEVED DURING AND AFTER PCB ASSEMBLY OPERATION.

8.1IF PARTIAL LOT ARE USED, THE REMAINING CONNECTORS MUST BE RESEALED AND PLACED IN SAFE STORAGE WITHIN SIX HOURS OF BAG OPENING.

8.2THE SAFE STORAGE CONDITION IS RECOMMENDED AT 25°C, 40%RH.

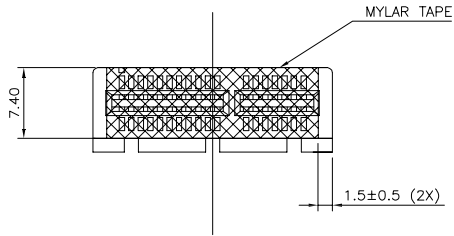
8.3NOT FOLLOWING THE PROCEDURE MAY CAUSE BLISTER DAMAGE DURING RE-FLOW PROCESS.

8.4IF BAKING IS REQUIRED, CONNECTOR SHALL BE BAKED FOR 4 HOURS AT 125°C.

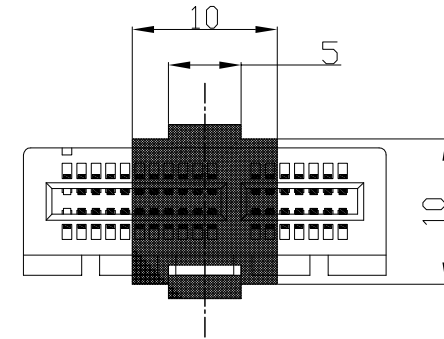
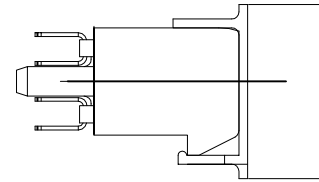
8.5REFERENCE SPECIFICATION: IPC/JEDEC J-STD-033A.

	DIM "D"	PCB THICKNESS	BOARD LOCKS DIM "G"
0	2.30 <sup>+0.25</sup> / <sub>-0.13</sub>	1.56±0.10	1.70±0.15
1	3.10 <sup>+0.25</sup> / <sub>-0.13</sub>	2.36±0.10	2.50±0.15
2	2.54±0.25	1.56±0.10	1.70±0.15
3	1.90±0.25	1.56±0.10	1.70±0.15
4	3.10 <sup>+0.25</sup> / <sub>-0.13</sub>	2.0±0.10	1.70±0.15

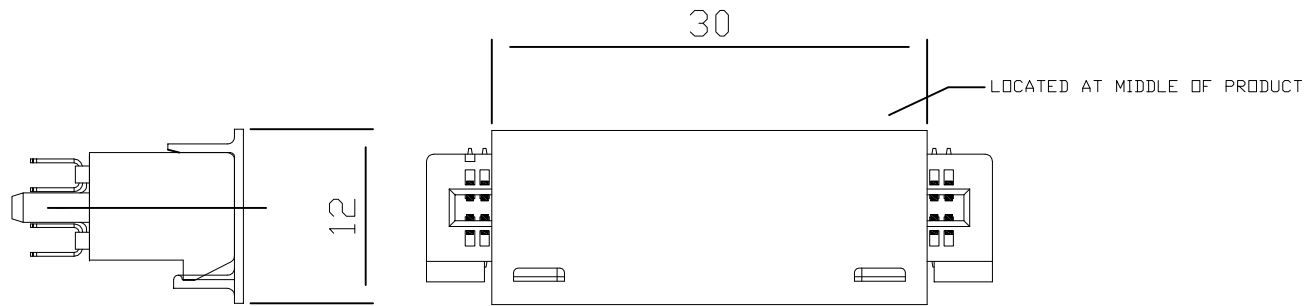
mat'l. code		surface		tolerance		projection		product family	
-		-		ASME_Y14.5				PCI_EXPRESS	
lfr		ecn no		dr		date		title	
								PCI_EXPRESS_CARD_EDGE_GEN3	
								TH_ASS'Y	
								dwg no	
								sheet 6 of 7	
								size	
								A4	
								type	
								CUSTOMER Drawing	
sheet		revision		g					
index		sheet							



POSTION OF MYLAR



POSTION OF CAP (10×10)



POSTION OF 30MM CAP(30X12)

mat'l. code		-		surface	-	tolerance	ASME_Y14.5	projection	product family	PCI_EXPRESS	
lfr	ecn no	dr	date	tolerances unless otherwise specified				MM	title		
				angles	±2'	line/pt	.02±0.30		PCI_EXPRESS_CARD_EDGE_GEN3 TH_ASS'Y		
							.00±0.20	scale N/A	dwg no		sheet 7 of 7
				dr	ZHENHUA_LIU	2016-03-30	.000±0.10	Amphenol FCi	10108777		size
				enfr	ZHENHUA_LIU	2016-03-30					A4
				chr	STONE_LI	2016-03-30			type		CUSTOMER Drawing
				appd	PM_ZHENG	2016-03-30					
sheet index	revision	G									